

PEELABLE SOLDER MASK

862

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: Peelable Solder Mask**SDS Code:** 862**Related Part #** 862-150ML, 862-250ML

Recommended Use and Restriction on Use

Use: Temporary masking for circuit boards**Uses Advised Against:** Not applicable

Details of Manufacturer or Importer

Manufacturer

MG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

☎ +1-800-340-0772**FAX** +1-800-340-0773**E-MAIL** support@mgchemicals.com**E-MAIL** info@mgchemicals.com**WEB** www.mgchemicals.com**E-MAIL** (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**

(Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 serviceCANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

PEELABLE SOLDER MASK**862****Section 2: Hazard(s) Identification****Classification of Hazardous Chemical****GHS Categories**

Based on available data, this product does not meet the HCS 2012 or WHMIS 2015 classification criteria.

Label Elements

Signal Word	<i>No signal word</i>
Pictograms	Hazard Statements
<i>None mandated</i>	None

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
None	None	None	None

Section 3: Composition/Information on Ingredients

Based on available data, there are no ingredients present that meet the HCS 2012 or WHMIS 2015 classification criteria.

Section 4: First-Aid Measures

<i>Exposure Condition</i>	<i>GHS Code/Symptoms/Precautionary Statements</i>
IF ON SKIN	P302 + P352
Immediate Symptoms	<i>low toxicity: no symptoms known or expected</i>
Response	Wash with plenty water.

Section continued on the next page

PEELABLE SOLDER MASK**862***Continued...*

IF IN EYES	P305 + P351 + P338
Immediate Symptoms	<i>low toxicity: no symptoms known or expected</i>
Response	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF SWALLOWED	P301 + P330 + P331
Immediate Symptoms	<i>low toxicity: no symptoms known or expected</i>
Response	Rinse mouth. Do NOT induce vomiting.
IF INHALED	P304 + P340
Immediate Symptoms	<i>low toxicity: no symptoms known or expected</i>
Response	Remove person to fresh air and keep comfortable for breathing.

Section 5: Fire-Fighting Measures

Extinguishing Media	Use extinguishing media suitable for surrounding materials.
Specific Hazards	Not flammable or combustible, but burns if involved in a fire.
Combustion Products	Produces carbon oxides (CO,CO ₂) and smoke.
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	See personal protection recommendations in Section 8.
Precautions for Response	Not applicable
Environmental Precautions	Not applicable
Containment Methods	Not applicable—not readily flowable
Cleaning Methods	Scoop gel into a waste container. Wash residue with a paper towel. Use soap and water to remove the last traces of residue.
Disposal Methods	Dispose of spill waste according to Section 13.

PEELABLE SOLDER MASK**862****Section 7: Handling and Storage**

Prevention	Keep out of reach of children.
Handling	Wear protective gloves and eye protection. Wash hands thoroughly after handling.
Storage	Not applicable

Section 8: Exposure Controls/Personal Protection**Substances with Occupational Exposure Limit Values**

Contains no substances with occupational exposure limits.

Engineering Controls

Ventilation	General ventilation is adequate for normal use; keep overall exposure as low as possible.
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Personal Protective Equipment

Eye protection	Wear appropriate protective eyeglasses or chemical safety goggles. RECOMMENDATION: Ensure that glasses have side shields for lateral protection.
Skin Protection	For incidental contacts, use disposable nitrile, neoprene, PVC gloves, or other chemically resistant gloves.
Respiratory Protection	Not applicable.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

PEELABLE SOLDER MASK
862
Section 9: Physical and Chemical Properties

Physical State	Liquid	Lower Flammability Limit	Not available
Appearance	Pink/red gel	Upper Flammability Limit	Not available
Odor	Mild	Vapor Pressure @20 °C	Not available
Odor Threshold	Not available	Vapor Density	Not available
pH	Not available	Relative Density @25 °C	1.0
Freezing/Melting Point	Not available	Solubility in Water	Not available
Initial Boiling Point	Not available	Partition Coefficient n-octanol/water	Not available
Flash Point	Not available	Auto-ignition Temperature	Not available
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability (solid, gas)	Not available	Viscosity @40 °C	Not available

Section 10: Stability and Reactivity

Reactivity	Not available
Chemical Stability	Chemically stable at normal temperatures and pressures.
Conditions to Avoid	Avoid excessive heat and incompatible substances.
Incompatibilities	Avoid strong oxidizing agents, alkali
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

PEELABLE SOLDER MASK**862****Section 11: Toxicological Information****Summary of Effects and Symptoms by Routes of Exposure**

Skin	<i>low toxicity: no symptoms known or expected</i>
Eyes	<i>low toxicity: no symptoms known or expected</i>
Inhalation	<i>low toxicity: no symptoms known or expected</i>
Ingestion	<i>low toxicity: no symptoms known or expected</i>
Chronic	Not applicable

Acute Toxicity (Lethal Exposure Concentrations)

No ingredients listed

Other Toxicological Effects

Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/irritation	Based on available data, the classification criteria are not met.
Sensitization (allergic reactions)	Based on available data, the classification criteria are not met.
Carcinogenicity (risk of cancer)	Not classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.
Mutagenicity (risk of heritable genetic effects)	Based on available data, the classification criteria are not met.
Reproductive Toxicity (risk to sex functions)	Based on available data, the classification criteria are not met.
Teratogenicity (risk of fetus malformation)	Based on available data, the classification criteria are not met.
STOT-single exposure	Based on available data, the classification criteria are not met.
STOT-repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	There is no category 1 components, and the kinematic viscosity is >20.5 mm ² /s at 40 °C.

PEELABLE SOLDER MASK**862****Section 12: Ecological Information**

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Acute Ecotoxicity

Available toxicity data does not meet classification thresholds.

Chronic Ecotoxicity

Available toxicity data does not meet classification thresholds.

Biodegradability

Not available

Other Effects

Not available

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

Section 14: Transport Information**Ground**

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations); **USA DOT 49 CFR** (Parts 100 to 185) **Regulations.**

Not Regulated

Air

Refer to ICAO-IATA regulations.

Not Regulated

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PEELABLE SOLDER MASK**862****Sea****Refer to IMDG regulations.**

Not Regulated

Section 15: Regulatory Information**Canada****Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)**

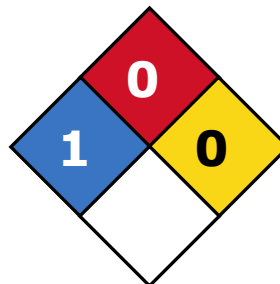
All hazardous ingredients are listed on the DSL.

Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

USA**Other Classifications****HMIS[®] RATING**

HEALTH:	* 1
FLAMMABILITY:	0
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA[®] 704 CODES*Approximate HMIS and NFPA Risk Ratings Legend:*

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain substances, which are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

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PEELABLE SOLDER MASK**862****TSCA** (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, June 06, 2014 revision, USA).

This product does not contain any of the listed substances.

Europe**RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by	Michel Hachey
Date of Review	07 March 2024
Supersedes	04 March 2020
Reason for Changes:	Update to section 15 NFPA.

Reference

1) ACGIH 2024 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2024).

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PEELABLE SOLDER MASK**862****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

Email: support@mgchemicals.com

Mailing Addresses *Manufacturing & Support*
1210 Corporate Drive
Burlington, Ontario, Canada
L7L 5R6

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